

Receiving Report

Date:

13-2-14

Batch No:

124633

Supplier:

ThyssenKrupp

Dart P/O:

18894

Packing Slip:

Yes

☒

No

☐

Invoice:

Yes

☒

No

☐

Receipt:

Cash

☐

Cr

☒

Release Note Attached:

Yes

☒

No

☐

N/A

Waybill Attached:

Yes

☐

No

☒

N/A

Shipment Complete:

Yes

☒

No

☐

N/A

QC6 Inspection

OK 13/62/17

N/A

Work Order

N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12

SP

Production/Admin:

Date

13-2-14

Received/Costing

Initial

SP

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$1,594.29	
\$706.90	
\$704.55	
\$750.27	
\$1,839.95	
64,1200	
0.0000	
0.0000	
\$5,595.98	
0.0000	

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 807965
 Ship Date 13Feb13 at 15:14 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-529600- 1 Your PO # 18894
 Part # QQ-A-250/12 Rel #
 ALUMINUM PLATE 7075-T651
 1.750" THICK X 4.5000" X 144.5000"

Heat Number Tag No
 348961 551093

Quantity PCS MTR Wt LBS
 9.03 SFT 2 250

TOTAL: Tags 1 PCS 2 LBS 250

ADD ON TO 529599 SUR-CHATGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL GW. 275 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

 * WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 807965
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 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR K11802 4075 INCLUSION SERIAL#: 20130205K11802 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400166526				Constellium ORDER NO. 110-512849		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.78000	WIDTH 60.500	LENGTH 144.500	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL						
CUSTOMER SPECIFICATION AMS-QQ-A-250/12						
PART NUMBER ALFLR00996		B/L NUMBER K11800		DATE SHIPPED 02/06/13		
WEIGHT SHIPPED 6,620		NO. OF PIECES 4		GOVT. CONTRACT NO.		

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %		LAGS								
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
<p>THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE.</p> <p>THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.</p> <p>CHEMISTRY BY OES: ARKSPARK</p> <p>CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.</p> <p>WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.</p> <p>WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.</p> <p>Mark Paperwork: ALFLR00996</p> <p>DUNS Number: 090570149; CAGE Code: 1YWL9</p> <p>Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.</p> <p>"END OF CERTIFICATION"</p>																			
CHEM COM P	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402305360

CstAr

CstOr PEC# 245302

Wgt.: 250.000 LB

Date 02/11/2013

John R. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI
48086

COPPER&BR K11802 4075 INCLUSION SERIAL#: 20130205K11802 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400166526				Constellium ORDER NO. 110-512849	
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WEIGHT SHIPPED 6,620		NO. OF PIECES 4		GOVT. CONTRACT NO.	

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Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %		LACS							
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.								
			ACTUAL CHEMICAL COMPOSITION															
348951	C		SI= 0.07	FE= 0.15	CU= 1.53	MN= 0.02	MG= 2.52											
			CR= 0.18	ZN= 5.68	TI= 0.02	ZR= 0.01												
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER															
348961	C		SI= 0.07	FE= 0.15	CU= 1.53	MN= 0.02	MG= 2.52											
			CR= 0.18	ZN= 5.68	TI= 0.02	ZR= 0.01												
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER															
												13/02/17						
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.	
	SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																		

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402305360

CstAr

CstOr PEC# 245302

Wgt.: 250.000 LB

Date 02/11/2013

John R. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544

COPPER & BRASS SALES
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COPPER&BR K11802 4075 INCLUSION SERIAL#: 20130205K11802 PAGE 1 OF 3

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CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00996		B/L NUMBER K11800		DATE SHIPPED 02/06/13	
WEIGHT SHIPPED 6,620		NO. OF PIECES 4		GOVT. CONTRACT NO.	

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Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND %		PLACES	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
348951	LT	2	80.5	80.6	70.6	70.7	12.5	13.0				
All material contained in lot 348951 was cast and manufactured in the USA												
348961	LT	2	***** T651 80.8	81.1	70.5	70.7	***** 13.0	13.0				
All material contained in lot 348961 was cast and manufactured in the USA												
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS												
ASTM B209-10, AMS 4045K												
13/02/17												

CHEM COM	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																			

P-860-155D (06/11)

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CstAr

CstOr PEC# 245302

Wgt.: 250.000 LB

Date 02/11/2013

John R. Zambetti

DART

aerospace

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18894**

Purchase Order Date 1/22/13

PO Print Date 1/22/13

Page Number 1 of 2

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED
1/30/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B3.000X7.500	7075-T6 BAR 3.000" X 7.500"	1/30/13 Yes	✓ 24.08 f	Yours ppd	\$66.0299	\$1,590.00
Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
2	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	1/30/13 Yes	✓ 12.04 f	Yours ppd	\$58.5548	\$705.00
Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							

SP13-01-28

SP13-214

Change Nbr: 1

Change Date: 1/22/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO